

SPI Stamped Products, Inc.

METAL STAMPING AND WELDED ASSEMBLIES



Stamped Products, Inc.

201 Industrial Parkway
Gadsden, AL 35903
(256) 492-8890
www.spi-al.com



- Privately held company since 1962 with 95 Associates
- Located in Gadsden, Alabama
- 125,000 sq. ft. of manufacturing space
- Complete Accredited Quality Lab;ISO-9001:2015
- Specializes in Metal Stampings, Welding, and Value Added Assembly
- SPI Ships 1.8 Million Stampings to its various Customers each Month



Customers Served Currently and Past



ONE STEP AHEAD.



MORIROKU TECHNOLOGY NORTH AMERICA



TOYOTA BOSHOKU





Tier 2 & 3 Automotive Supplier to:



- Honda - Current



- Kia - Current



- Hyundai - Current



- Mercedes - Past



- BMW - Current



- Volkswagen - Past



- Nissan - Current



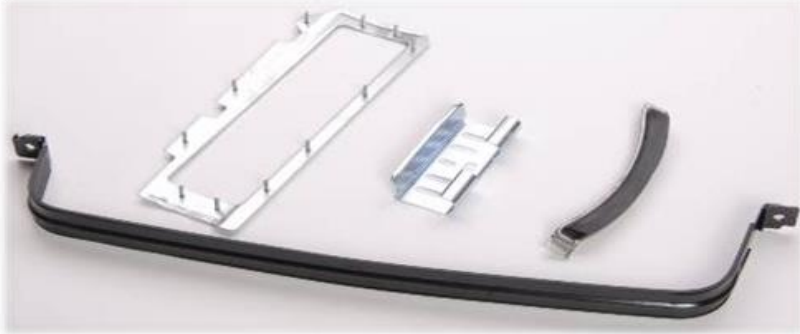
Core Competencies

- **Metal Stampings (300ton – 660ton)**
Progressive and Transfer Die Capabilities
- **Robotic Welding**
MIG, Spot and Resistance
- **Value Added Assembly**
- **Coatings: E-Coat & Plating –
Outside Process With Weekly
Shipments**
- **In-House Tool Room for Die
Maintenance and Repair**





Metal Stampings





Current – Honda Passport & Ridgeline Production

Fuel Tank Band Assemblies



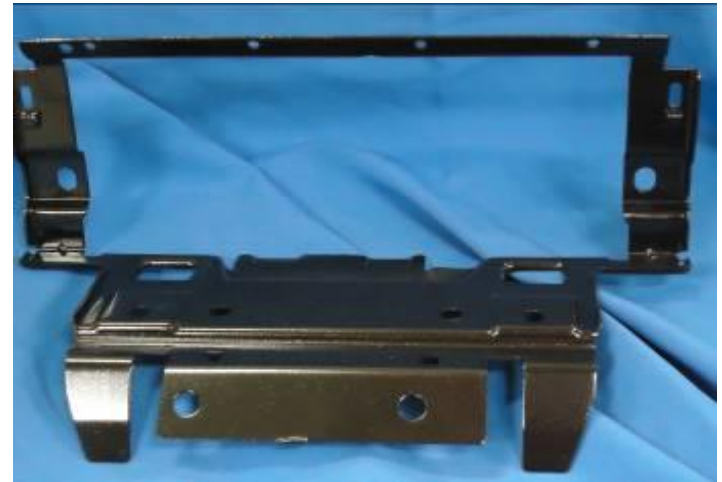


Transfer/Takeover Business...Metal

“Instrument Panel Brackets”

Received on a Thursday Evening that included 12 individual weld stations and 16 progressive dies. In production by the following Tuesday.

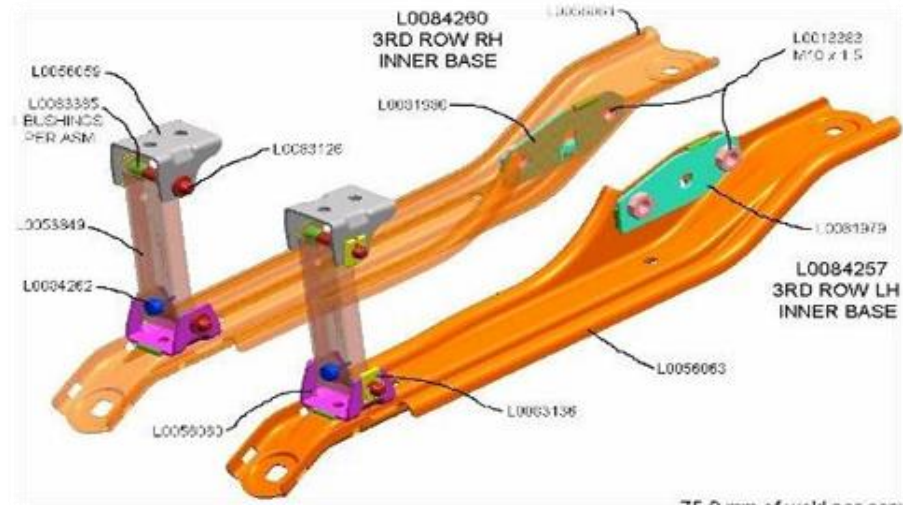
Customer...Magna





Robotic Welding

(Concept to Production)



75.0 mm of weld per asm

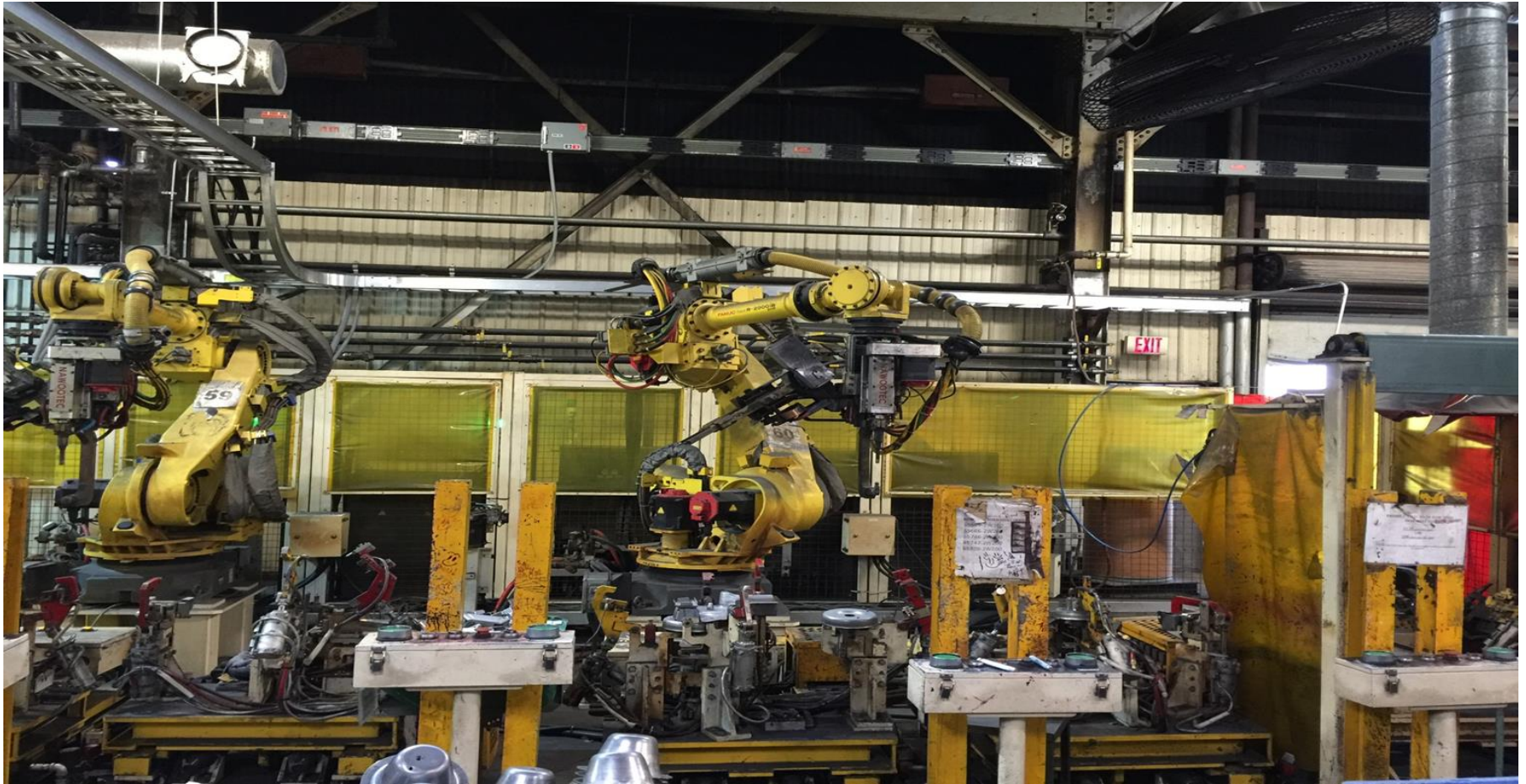


FANUC Spot Welder with Dual Servo Guns



SPI Robotic Welding

Robotic Resistance Welding – Hyundai (AN) 4W Drive Rear Floor Sub-Assembly



SPI Stamped Products Transfer Press



- SEYI 660T Press 181" x 72"
- Equipped with Linear Servo Transfer
- Blank Fed



Certificate of Registration

This certifies that the Quality Management System of

Stamped Products, Inc.

201 Industrial Parkway
Gadsden, Alabama, 35903, United States

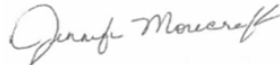
has been assessed by NSF-ISR and found to be in conformance to the following standard(s):

ISO 9001:2015

Scope of Registration:

Manufacture of Stamped, Welded and Assembled Products

Certificate Number:	C0097326-IS4
Certificate Issue Date:	06-JUL-2021
Registration Date:	04-AUG-2021
Expiration Date *:	03-AUG-2024


Jennifer Morecraft,
Senior Managing Director



NSF International Strategic Registrations

789 North Dixboro Road, Ann Arbor, Michigan 48105 | (888) NSF-9000 | www.nsf-isr.org

Authorized Registration and /or Accreditation Marks. This certificate is property of NSF-ISR and must be returned upon request.
*Company is audited for conformance at regular intervals. To verify registrations call (888) NSF-9000 or visit our web site at www.nsf-isr.org



Press Specs

PRESS MANUF.	TONS	TYPE	STK.	ADJ.	DIE SHUT HEIGHTS	BED SIZE	SPM	MAX FEED	MAX. COIL TK X W	MAX. OD	WEIGHT CAPACITY
SEYI	660	TRANSFER	17	16	736 -1143	1854 x 4597	15 to 30	N/A	DESTACKER	NA	NA
STAMTEC	600	SS	12	10	660 - 863	1524 x 3657	20 to 40	SERVO	3.4 x 1219	70	20,000
SEYI	660	SS	12	10	635 - 863	1524 x 3567	20 to 40	SERVO	3.4 x 1219	70	20,000
WARCO	500	SS	10	12	533 -838	1524 x 2032	20 to 45	SERVO	3.5 x 914	60	12,000
NIAGARA	500	SS	10	15	355 - 711	1219 x 3048	20 to 50	SERVO	3.5 x 914	72	20,000
NIAGARA	400	SS	9	14	250 - 622	1371 x 2133	20 to 60	SERVO	3.5 x 914	60	12,000
SEYI	440	SS	10	10	508 - 762	1371 x 3098	20 to 40	SERVO	3.5 x 914	60	15,000
SEYI	330	SS	10	10	457 - 685	1371 x 2489	30 to 60	SERVO	2.2 x 914	60	8,000
NIAGARA	300	SS	8	10.5	381 - 635	1219 x 2133	30 to 50	SERVO	2.2 x 609	60	6,000